

Date: Tuesday, 13/01/2009 8:45:43 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PROTECTIVE PLATE
Job Number : 44715
Estimate Number : 13276
P.O. Number :
This Issue : 13/01/2009 S.O. No. :
Prsht Rev. : NC Part Number : D36943
First Issue : / / Type : SMALL /MED FAB Drawing Number : D3694 REVC PRELIM
Previous Run : 38722 Project Number : N/A
Material :
Due Date : 20/01/2009 Qty: 1 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev:A new issue 08-04-21 DD verified by:JLM

Additional Product

Job Number:



1509.01.14 Pot can #09.5028
PRELIMINARY ISSUE



Seq. #: Machine Or Operation:

Description:

1.0 M304S12GA 304/316 0.100" Sheet



Comment: Qty.: 0.0502 sf(s)/Unit Total : 0.0502 sf(s)
304 stainless steel 0.100" Sheet
Batch: 105130 HB 9-1-03

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D3694
Dwg Rev: PRE
Prog Rev: Lim

HB 9-1-13



2-Deburr if necessary HB 9-1-13

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ENGINEERING APPROVAL

SECOND CHECK

4.0 QC8



Comment: SECOND CHECK

1509.01.15

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Counter sink holes 0.201" (1 places) as per dwg D3694
2- chamfer holes 0.204" (5 places) as per dwg D3694

FF 09/01/15



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Drawing Name: PROTECTIVE PLATE

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Part Number: D36943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09.01.15

①

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

SCAN-HAI

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

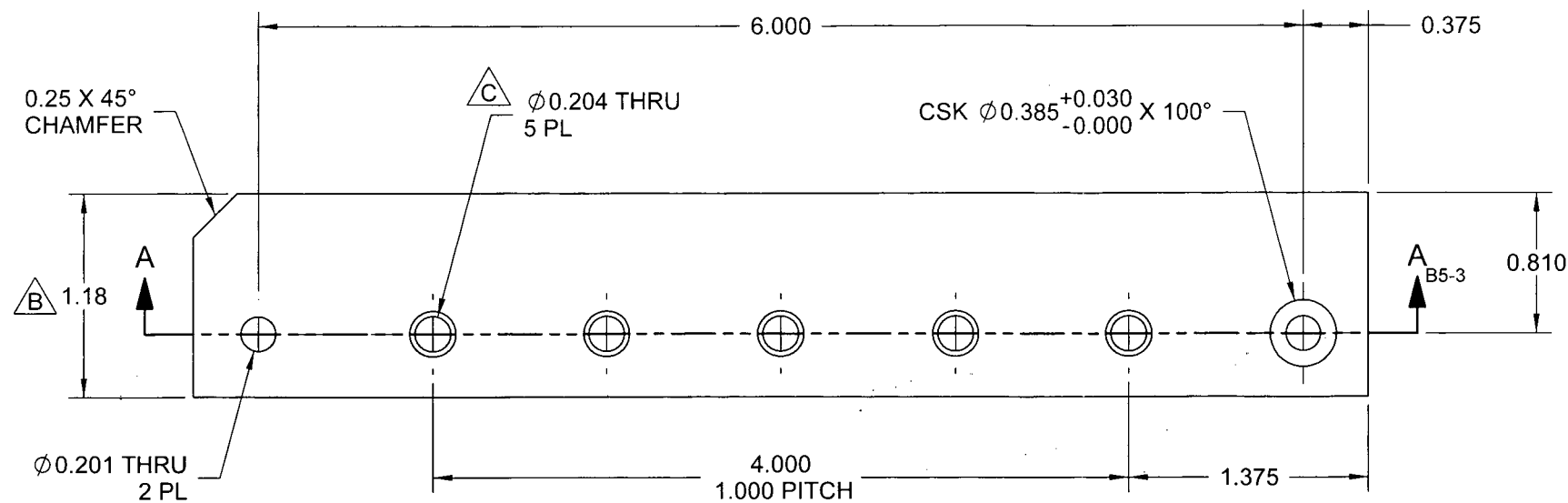
09/02/17

Job Completion

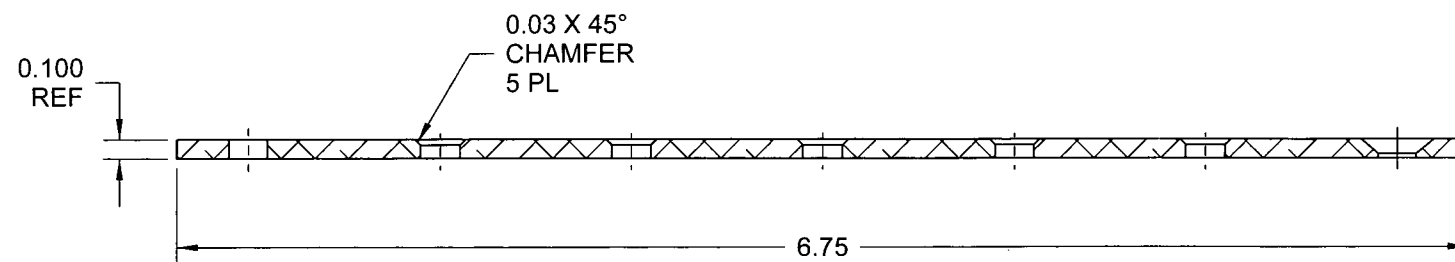


POSITIVE RECALL
EFFECTIVE 09.01.13 AUTH WLF
RELEASED 1 DATE 09.02.17

WLF 09-01-19



D3694-3 PROTECTIVE PLATE



SECTION A-A C3-3

D3694-3 NOTES:

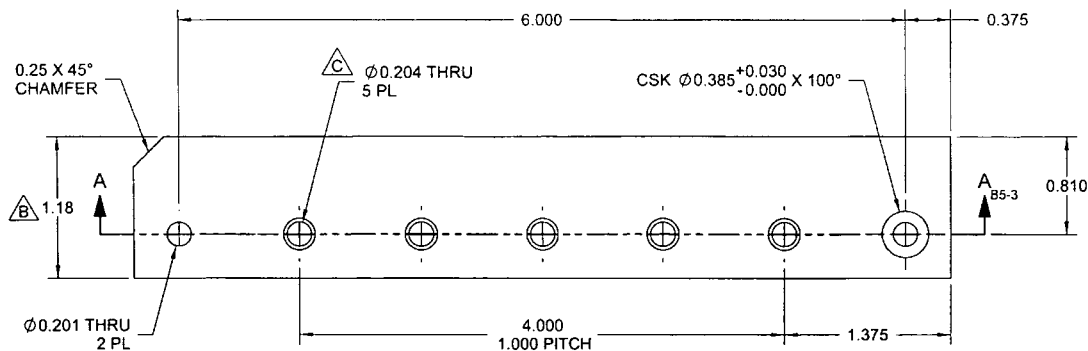
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 12 GAUGE (0.100 THICK),
PER PER AMS 5513 OR AMS 5524
REF. DART SPEC. M304S12GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.22 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3694	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING PLATE ASSY	NTS
DATE	08.11.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

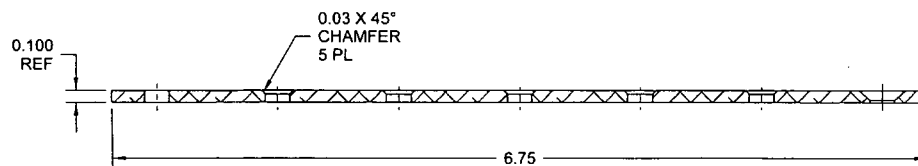
PRELIMINARY ISSUE

2008.01.14 Pca
050409.502 P

44715



D3694-3 PROTECTIVE PLATE



SECTION A-A C3-3

D3694-3 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 12 GAUGE (0.100 THICK),
PER PER AMS 5513 OR AMS 5524
REF. DART SPEC. M304S12GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.22 lbs

RELEASED
07/02/05

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3694	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING PLATE ASSY	NTS
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